

**Work Order ID 68097**

Wednesday, April 06, 2011 1:39:21 PM

Page 1

Item ID: D350-636-215

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube STD LH, Deluxe

Start Date: 4/6/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

11-04-06

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile &amp; type labels per PPPD350-636-215 CHG002

110

Assemble as per dwg

0.00



HandFinish

Hand Finishing

Memo

0.00

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Quality Control

Memo

0.00

ship 14 April or sooner

2 MC 11-04-14

for CL 11-4-14

11/04/12

11 04 14 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 68097

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Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 4/6/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/15/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
	Packaging								
Packaging	Memo Identify and pack for shipping as per PPP-D350-636-215 Location: _____ PPP rev: _____	0.00							
									11/14/14
160	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							
									11/4/14
									mr
									11-04-14

B67939

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 68097

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe

Start Date: 4/6/2011

Required Date: 4/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-636-015

Manufactured

No

110

Each

0.0000

1

1



B67939



(x1) ul 4/10/13

Skidtube STD w/ Training Wearplates, LH

D350-636-101

Manufactured

No

110

Each

15.0000

1



ul 4/10/13

Toe Step, LH/RH

Location

Loc Qty

Loc Code

FG021

15

26089

5

67316

10

D350-636-105A

Manufactured

No

110

Each

10.0000

1

1



ul 4/10/13

Wedge Installation

Location

Loc Qty

Loc Code

FG021

10

51959

2

54958

2

67317

6

D350-636-109

Manufactured

No

110

Each

6.0000

1

1



B68100 sf

Tow Ring Installation

Location

Loc Qty

Loc Code

FG022

6

67205

2

67318

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries